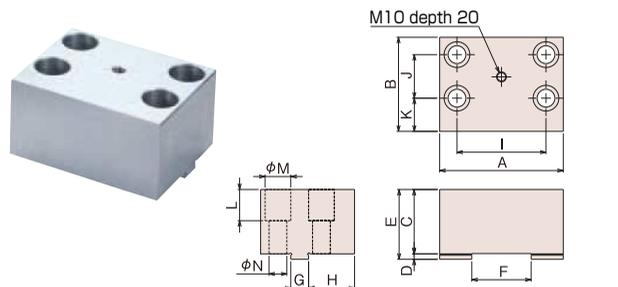


Dimensions

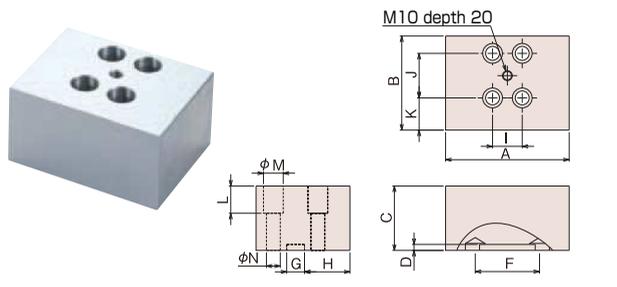
**Soft Jaw (Fixed Jaw)** For Vi & VN



	A	B	C	D	E	F	G	H	I	J	K	L	M	N
Vi-1216 Vi-1222	125	95	65	5.5	70.5	60	18	46.5	90	44	33.5	41	26	18
Vi-1627 Vi-1635	160	105	70	6.5	76.5	86	20	50.5	120	49	36	41	26	18
Vi-2032 Vi-2041	200	125	80	6.5	86.5	95	20	65.5	150	59	46	41	26	18

unit: mm

**Soft Jaw (Movable Jaw)** For Vi & VN

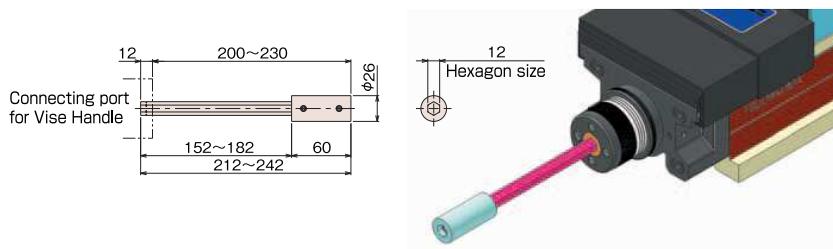


	A	B	C	D	F	G	H	I	J	K	L	M	N
Vi-1216 Vi-1222	125	94	65	6	70	18	46	30	45	32.5	35.5	20	14
Vi-1627 Vi-1635	160	104	70	6	95	20	50	55	50	35	41	26	18
Vi-2032 Vi-2041	200	124	80	6	100	20	65	65	60	45	41	26	18

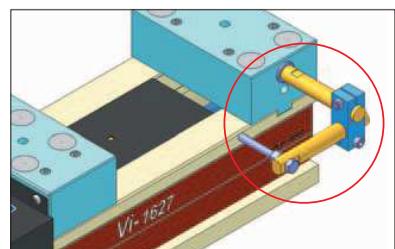
unit: mm

\*Soft Jaw = Unhardened Jaw

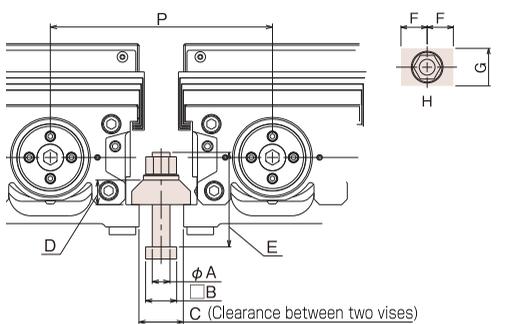
**Vise Handle Extension Bar (Extension Joint)** For Vi, Vis & VN



**Work Stopper** For all models

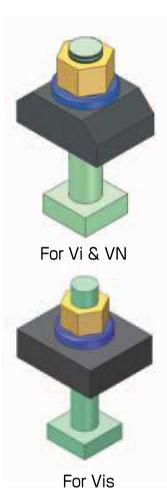


**Set plate (For fastening together two vises)** For Vi & VN, For Vis

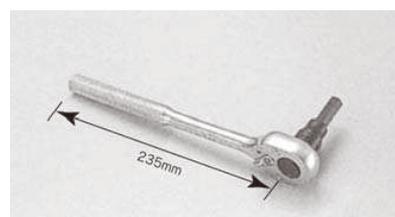


	A	B	C	D	E	F	G	H	P	T-slot width
Vi-1216	12	23	40	22	75	26.5	38	53	165	14
Vi-1222	16	28	40	22	85	26.5	38	53	165	18
Vi-1627 Vi-1635	16	28	40	22	85	26.5	38	53	200	18
Vi-2032 Vi-2041	16	28	40	22	85	26.5	38	53	240	18
Vis-1016 Vis-1022	12	23	35	15	75	22.5	38	45	135	14

unit: mm



**Ratchet Handle** For Vi, Vis & VN



- 1) For the other size of T-slot, model, or specification, a different size of bolts may be required.
- 2) Bolts, nut, and washer are not appertain to the set plate. Please use standard bolt, nut, and washer.

**To use in combination with VN**

Height of the work piece mounting surface is compatible. Additional machining to guide block ditch is necessary and alignment of fix jaws should be adjusted by users.